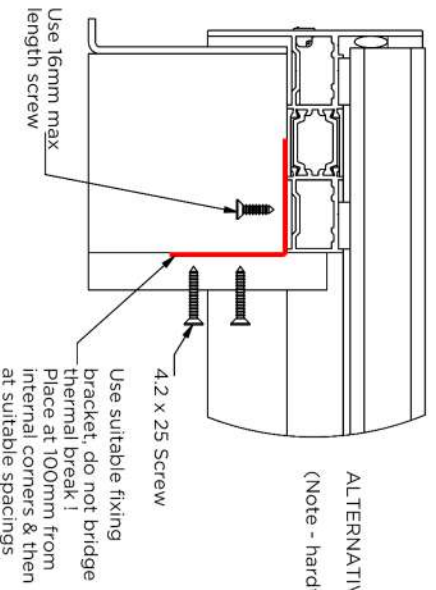
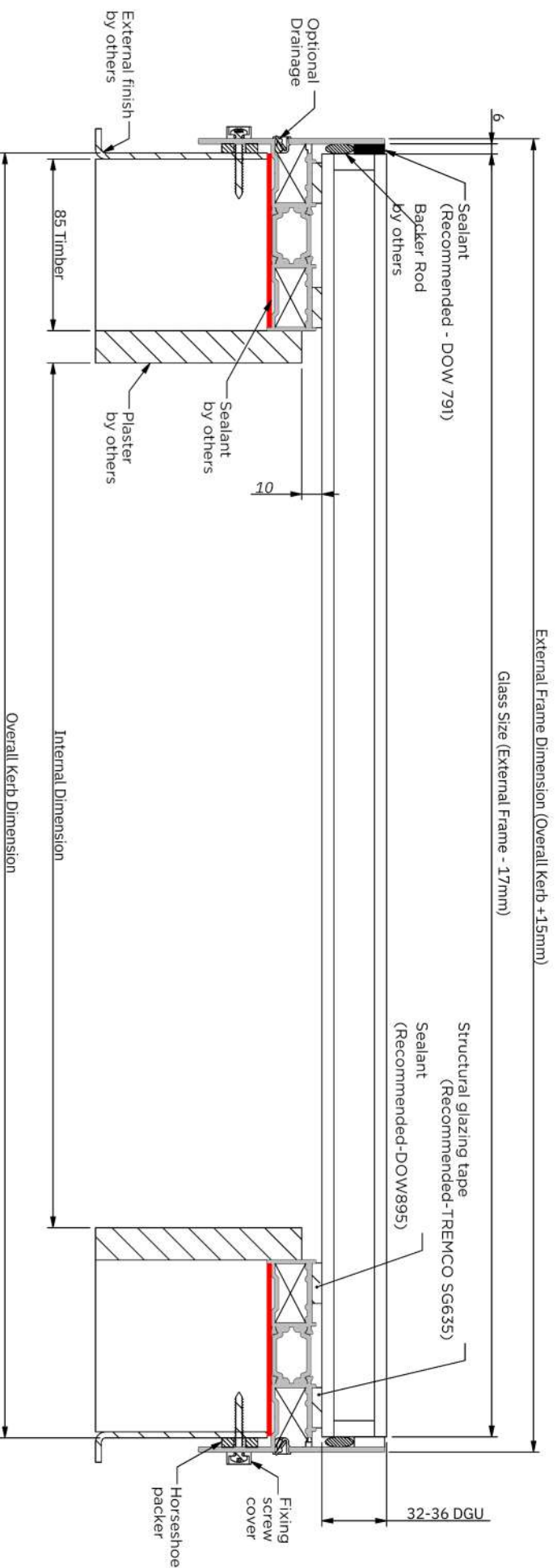




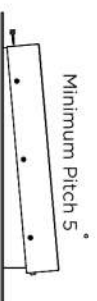
FLAT ROOF  
LIGHT

FITTING INSTRUCTIONS

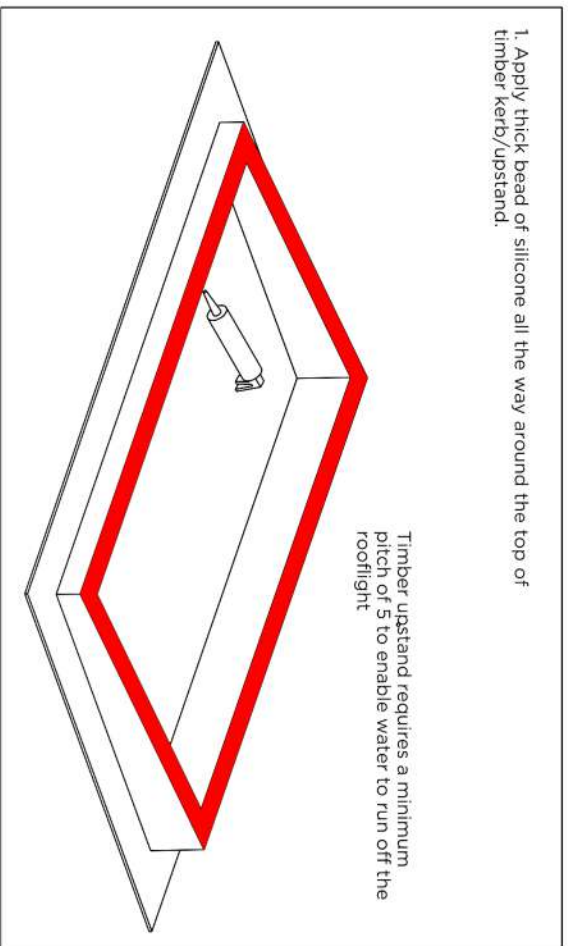
# Typical Fixed Flat Rooflight Installation Guide



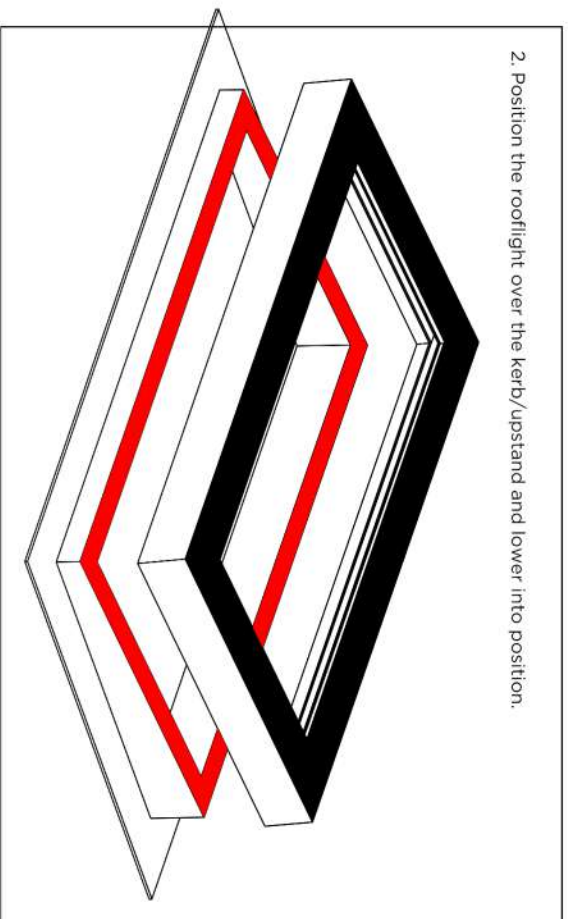
ALTERNATIVE INTERNALLY FIXED OPTION  
(Note - hardware not supplied)



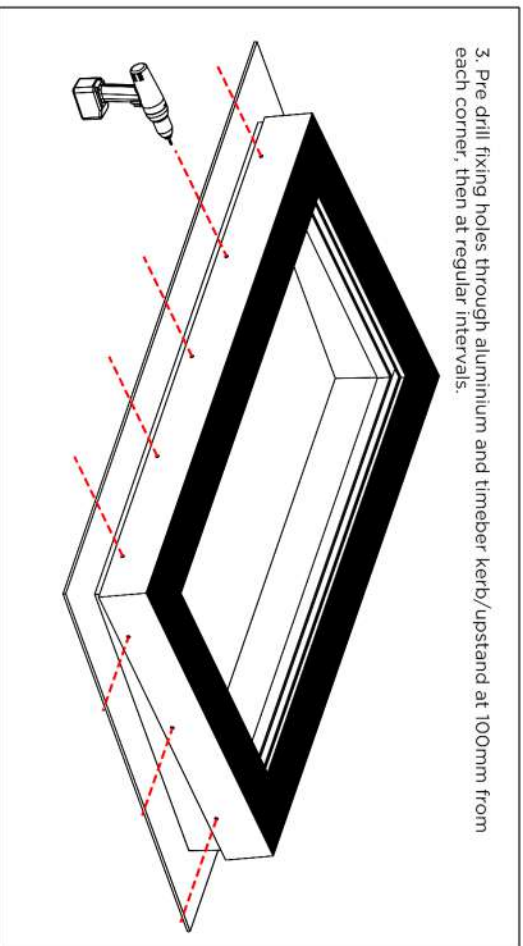
1. Apply thick bead of silicone all the way around the top of timber kerb/upstand.



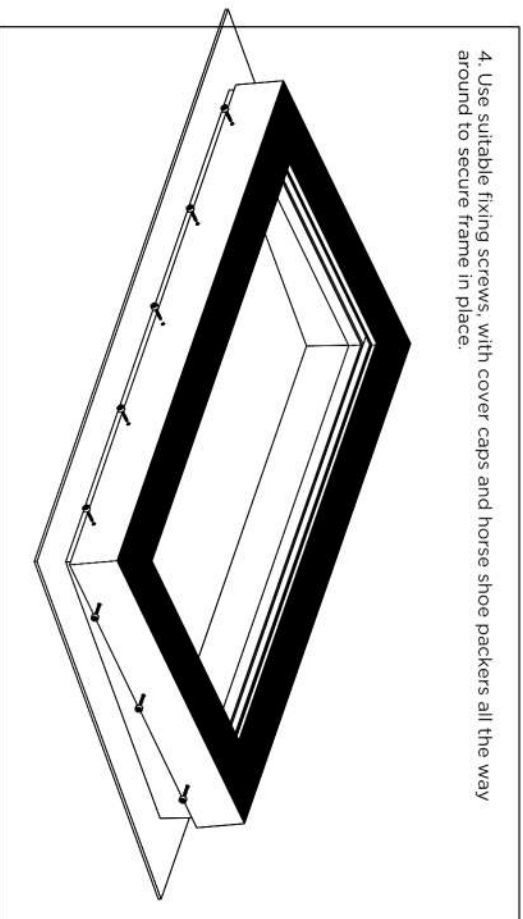
2. Position the rooflight over the kerb/upstand and lower into position.



3. Pre drill fixing holes through aluminium and timber kerb/upstand at 100mm from each corner, then at regular intervals.

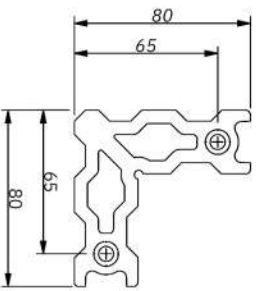


4. Use suitable fixing screws, with cover caps and horse shoe packers all the way around to secure frame in place.

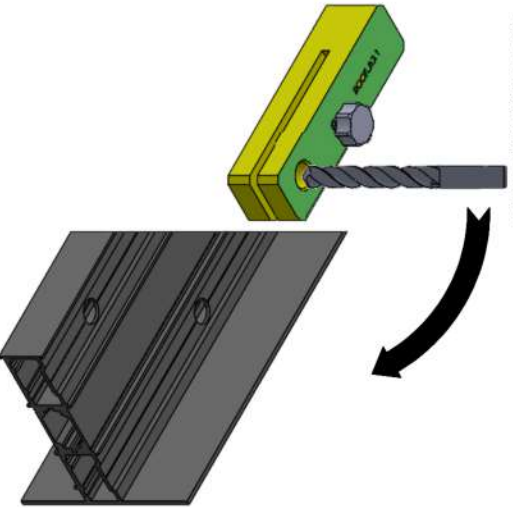


# Fabrication Detail

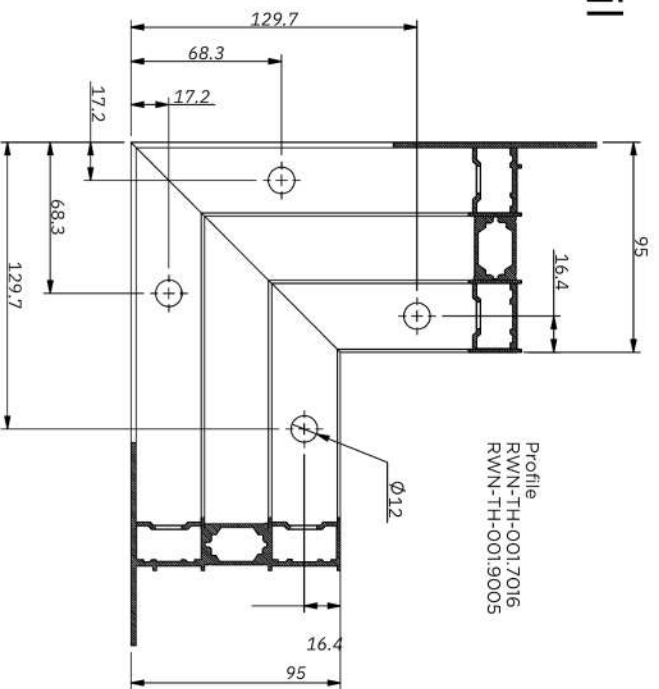
Cleat ALN-00001



Use ROOF-JIG.1 to prepare cut profiles  
drill using 12mm drill bit

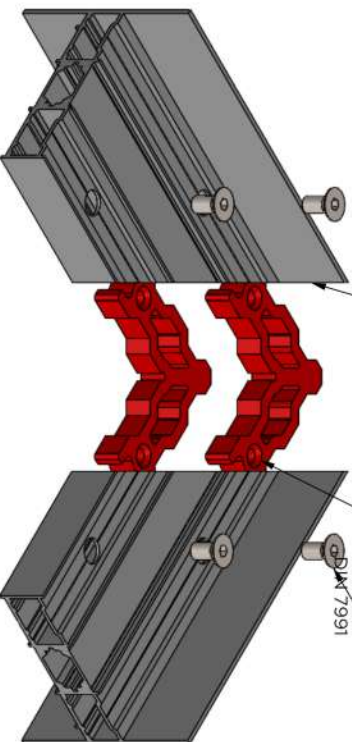


Profile  
RWN-TH-0017016  
RWN-TH-0019005



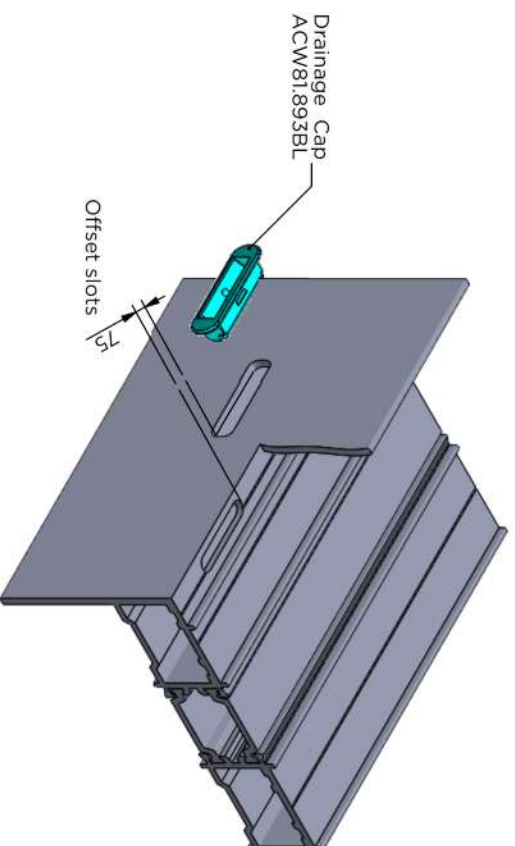
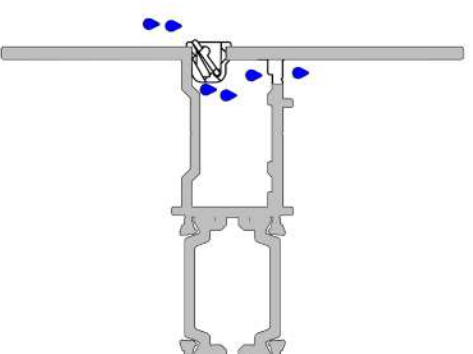
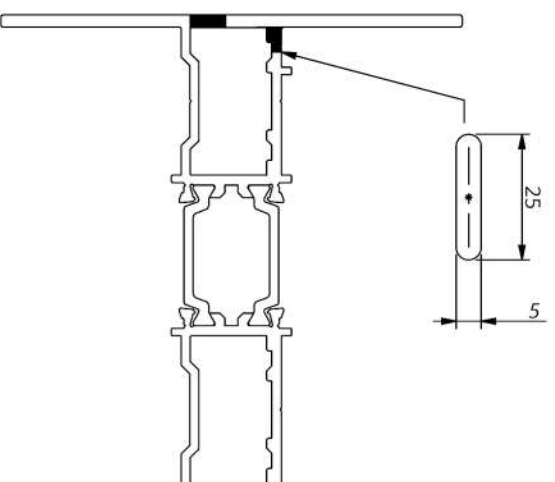
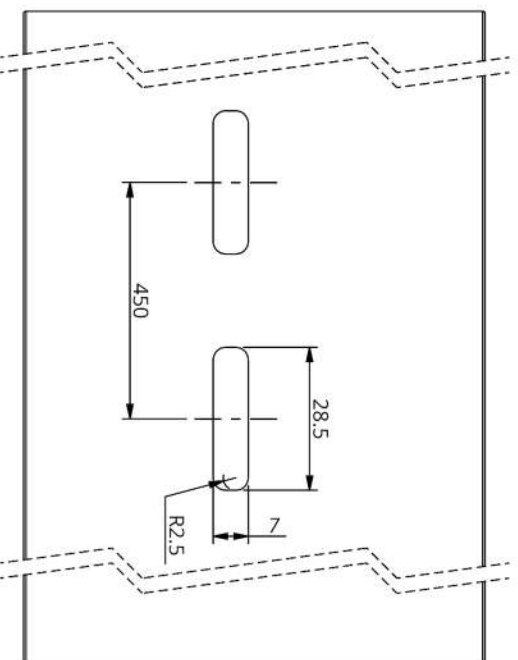
Seal corners using  
low modulus silicone

Note correct orientation  
for cleat - countersink facing upward  
Screws-M8 x 16  
DM 7991



# Optional Drainage Detail

Space drainage caps on outer face at 150mm from corners & approx 450mm centres



Offset slots  
25